

PRELIMIINARY AMENDMENT

IN THE CLAIMS

A complete, un-marked set of pending claims (23-26, 28-29, 31) is attached on separate pages that follow. A complete set of originally-filed claims 22-31 is attached on separate pages that follow.

Cancel claims 1-22, 27, and 30.

Amend claims 23 and 28 as shown:

23. (Once Amended) [A method according to claim 22, | A method of making a structural roof panel, said method comprising

 providing an upper membrane ;

 providing a lower membrane ;

 providing an intermediate layer between said upper and lower membranes ; and

adhering to said upper membrane an outer membrane of

polyisobutylene; wherein

 said upper and lower membranes are provided on rolls which are controllably unrolled generally simultaneously, while said upper and lower membranes are maintained in spaced apart, generally parallel relationship;

 said outer membrane is provided on a roll which is positioned above said upper membrane and controllably unrolled;

 an adhesive is applied between said upper membrane and said outer membrane; and

 a pressure roller biases said outer membrane against said upper membrane to facilitate adhesion therebetween.

28. (Once Amended) A method [of assembling a roof structure, said method] according to claim 23, further comprising

 providing a plurality of said roof panels [each having a pre-applied, weather-resistant outer layer];